

Date: Thursday, 11/9/2006 4:38:22 PM  
 User: Kim Johnston

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: BRACKET	
Job Number	: 29400		Part Number	: D31991	
Estimate Number	: 10283		Drawing Number	: D3199 UNDER REVIEW	
P.O. Number	: N/A		Project Number	: N/A	
This Issue	: 11/9/2006 S.O. No. : N/A		Drawing Revision	OK 06/11/10	
Prsh Rev.	: NC		Material	: A1	
First Issue	: N/A		Due Date	: 12/10/2006 Qty: 60 Um: Each	
Previous Run	: 28830				
Written By	: <i>[Signature]</i>				
Checked & Approved By	: <i>[Signature]</i> 06/11/10				
Comment	: Est Rev:C Removed Scribing 05-11-05 JLM				

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	M304S20GA	304/316 .040 Sheet	
		Comment: Qty.: 0.1040 sf(s)/Unit Total : 6.2370 sf(s) 304/316 0.040" SHEET Batch: <u>m101463</u>	<i>m101463 06/11/11 (60)</i>
2.0	WATER JET	FLOW WATER JET	
		Comment: FLOW WATER JET Cut as per Dwg D3199 Dwg Rev: <u>A1</u> Prog Rev: <u>A1</u>	<i>06/11/11 (60)</i>
		Deburr if required	<i>5AD 06/11/19 (60)</i>
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE	
		Comment: INSPECT PARTS AS THEY COME OFF MACHINE	<i>m101463 06/11/11 (60)</i>
4.0	QC8	SECOND CHECK	
		Comment: SECOND CHECK	<i>06/11/13 (60)</i>
5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1	
		Comment: SMALL & MEDIUM FAB RESOURCE 1 Form as per dwg D3199	<i>SB 06/11/22 (60)</i>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes  No  DQA:  Date: 06/12/11  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action      Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 11/9/2006 4:38:23 PM  
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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BRACKET

Job Number: 29400

Part Number: D31991

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

Mo 6/11/23 (60)

7.0 POWDER COATING

POWDER COATING



M19720

Comment: POWDER COATING

POWDER COATING

Powder Coat Gey Sandtex (Ref: 4.3.5.7) as per QSI 005 4.3

am 9L

06/12/02 X60

8.0 QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

PC 6/12/02 (60)

9.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

ST413

PC 6/12/02 (60)

10.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

o6/12/02

Job Completion



CLo6/12/02

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	29400
Description: Bracket	Part Number:	D3199-1
Inspection Dwg: D3199	Rev: A1	Page 1 of 1

# FIRST ARTICLE INSPECTION CHECKLIST

## X First Article      Prototype

Measured by:	<u>M. M.</u>	Audited by:	<u>D.</u>	Prototype Approval:	N/A
Date:	05/11/11	Date:	06/11/13	Date:	N/A

<b>Rev</b>	<b>Date</b>	<b>Change</b>	<b>Revised by</b>	<b>Approved</b>
A	06.10.20	New Issue	KJ/JLM	SJL



A circular stamp with the words "A COPY ISSUED" arranged in a circle.

DESIGN

DRAWN BY

DART AEROSPACE LTD

HAWKESBURY, ONTARIO, CANADA

REV.A

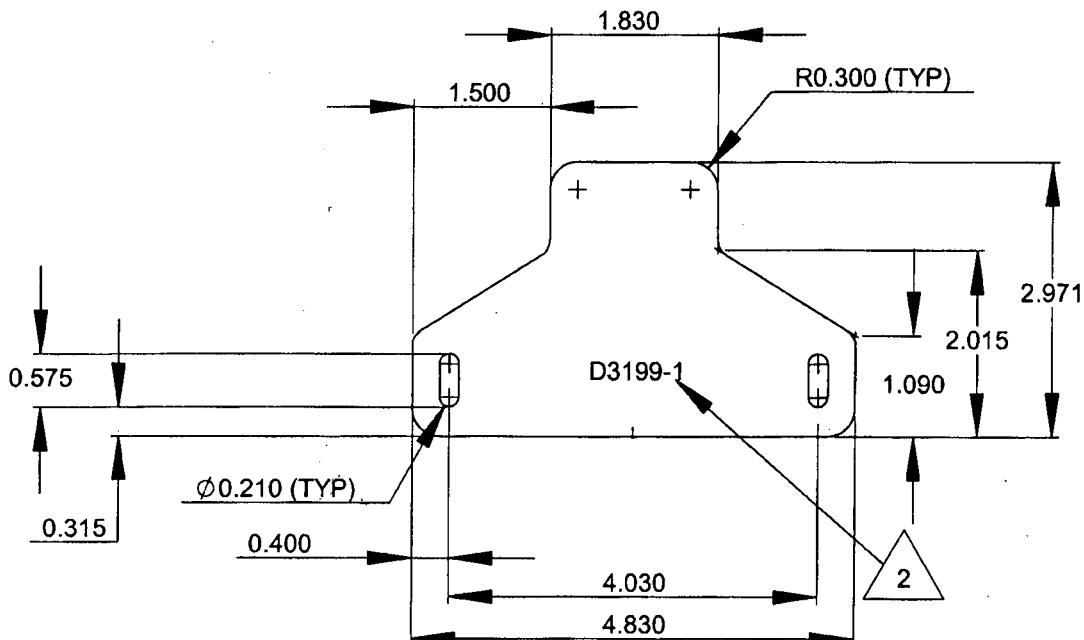
SHEET 1 OF 1

SCALE

12

**RELEASED**  
03.09.02 ~~CH~~

A	03.08.05	NEW ISSUE
A1	04.03.01 <del>11P</del>	2-24 was 2.142

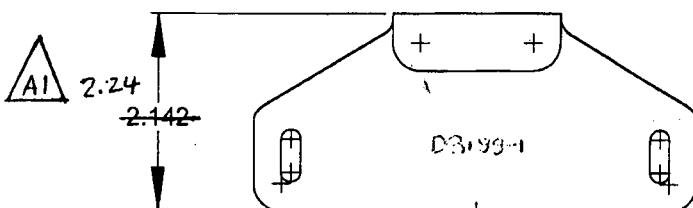


## **UNDER REVIEW**

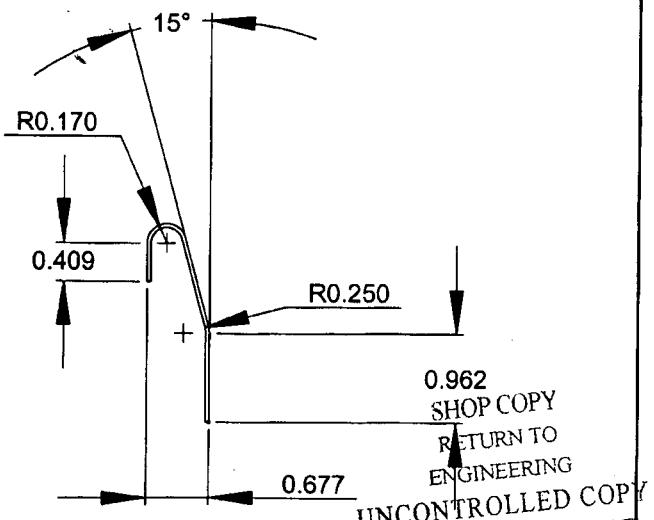
06.11.01 CB

add finish

## **D3199-1 FLAT PATTERN**



**D3199-1 BRACKET**



## NOTES

- NOTES**

  - 1) MATERIAL: AISI 304/316 SS SHEET 0.040" THICK PER MIL-S-5059 (REF)
  - 2) SCRIBE DART P/N D3199-1 AS SHOWN.
  - 3) BREAK ALL SHARP EDGES 0.005 TO 0.010
  - 4) TOLERANCES ARE PER DART.QSI 018 UNLESS OTHERWISE NOTED.
  - 5) ALL DIMENSIONS ARE IN INCHES.

UNCONTROLLED COPY  
SUBJECT TO AMENDMENT

SUBJECT TO AMENDMENT  
NOTICE

WITHOUT NOTICE  
UNSEALED

WORK ORDER

29400

NO. 21900

— 1 —

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